



## INFLITE ENGINEERING

**Job Title:** Jig Borer/Manual Miller  
**Department:** Machine Shop  
**Hours:** Monday to Friday  
**Reports To:** Machine Shop Manager  
**Location:** Stansted

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### Job Purpose:

To carry out skilled work using a Jig Borer/Manual Mill machine. Set up and run the Jig Borer/Manual Mill to perform tasks that meet targets, criteria, and deadlines.

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### Main Responsibilities and Duties:

- **Machine Operation:** Operate and set up jig boring machines/manual mills for precision machining operations.
  - **Blueprint Interpretation:** Read and interpret engineering drawings and technical specifications to determine machining requirements.
  - **Tool Selection:** Select and install appropriate tools, fixtures, and workpieces on the machine.
  - **Machine Adjustment:** Adjust machine settings (speed, feed rate, depth of cut) to achieve precise tolerances and surface finishes.
  - **Process Monitoring:** Monitor the machining process and make necessary adjustments to ensure quality and accuracy.
  - **Quality Inspection:** Inspect finished parts using precision measuring instruments to verify conformance to specifications.
  - **Documentation:** Maintain accurate data, records, and documentation associated with your work.
  - **Compliance:** Ensure compliance with quality standards, policies, procedures, codes, and health and safety legislation.
  - **Issue Reporting:** Immediately report any problems or failures that may impact the organisation and/or its clients/customers to the Line Manager.
  - **Policy Adherence:** Adhere to all organisational policies and procedures.
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### Skills and Experience Required:

- **Aerospace Industry Experience:** Previous experience in the aerospace industry is essential.
  - **Machining Expertise:** Proven experience with jig boring/manual milling is essential.
  - **Material Handling:** Experience using lifting equipment such as jib cranes and pedestrian forklifts to load/unload material to/from machines is desirable.
  - **Measurement Skills:** Ability to use various measurement equipment to check components prior to "First Off Inspection" and perform self-checks on components is essential.
  - **Technical Knowledge:** In-depth knowledge of machinery, tools, equipment, and materials common to the role is essential.
  - **Team Collaboration:** A good team player with strong communication skills.
  - **Safety Focus:** Commitment to maintaining a health and safety environment.
  - **Attention to Detail:** High level of focus and attention to detail.
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### What We Offer:

- **Competitive Salary:** We recognise and reward your skills and expertise with a salary that reflects your contributions.
- **Generous Annual Leave:** Enjoy increasing annual leave entitlement as you grow with us.
- **Salary Exchange Pension Scheme:** Secure your financial future with our comprehensive pension plan.
- **Employee Assistance Programme:** Receive support for your mental and emotional well-being.
- **Life Assurance:** Gain peace of mind for yourself and your loved ones with our life assurance coverage (subject to scheme rules).
- **Employee Cash Plan:** Access financial assistance for health and well-being-related expenses.
- **Enhanced Maternity and Paternity Schemes:** We support you and your growing family during significant life milestones.
- **Professional Growth and Development:** Access continuous opportunities to enhance your skills and advance your career.
- **State-of-the-Art Equipment and Technology:** Work with cutting-edge tools and technologies.
- **Ongoing Training and Certification Programmes:** Stay up-to-date with the latest industry standards and practices.
- **Career Advancement Opportunities:** Clear paths for progression within our dynamic organisation.

Join Inflite, where your skills and expertise are recognised and rewarded. This is your opportunity to advance your career in a supportive and innovative environment.

**Ready to take the next step? Send your CV and Covering letter to [HR@inflite.co.uk](mailto:HR@inflite.co.uk) today.**